Transportation

FOR THE 21ST CENTURY

OFFICE OF FREEDOMICAR AND VEHICLE TECHNOLOGIES

Background

The American Association of Railroads estimates that the wear and friction occurring at the wheel/rail interface of trains as a result of ineffective lubrication cost the country's railroads in excess of \$2 billion each year. Currently, the single largest expenditure faced by the railroad industry is that of rail maintenance and replacement. For this reason, railroad companies and researchers alike are devoting extensive resources to the improvement of lubricants and wheel/rail lubricating mechanisms, as well as to the development of more advanced application equipment. Application of lubricant at the wheel/rail interface significantly reduces track degradation and excessive wear while dramatically decreasing locomotive fuel consumption. However, the rail lubricants currently in use leave residue behind that builds up on the tracks and wheels, not only resulting in potential environmental hazards, but also in the excessive lubrication of the tracks as well. Slipperv tracks from excessive lubrication increase the train's braking distance. This is a safety issue. Excessive lubrication can also cause locomotive adhesion problems that may result in increased wheel and rail wear.

Top-of-rail lubrication (TOR), an innovative concept in which a lubricant is precisely applied to both rails, was initially developed as SENTRAEN 2000TM by Texaco and Tranergy Corporation. It is now marketed under the name TracGlideTM by Friction Management Services, a joint venture formed by Tranergy Corporation and the Timken Company. TracGlideTM holds great promise for the future of the railroad industry in terms of dramatic improvements in energy efficiency and performance, and is widely regarded as the most advanced rail lubrication technology available to date.

The Technology

Tranergy's top-of-rail lubrication system differs from current wheel/rail lubrication systems which apply lubrication to the wheel flange or rail gauge side in order to reduce friction. This high-tech system delivers an exact quantity of lubrication to the tops of both rails after the final locomotive at the front of the train passes by, ensuring that virtually all of the lubricant is used by the time the train moves past the application point. The fully

computer-controlled on-board system gathers data from sensors and then precisely determines the amount of lubricant to dispense based on factors such as the number of cars, wheel angle, train speed, curvature of the track, and the axle load. The thin, water-based liquid lubricant, produced by Shell Oil Company, is easy to clean up and environmentally safe. Unlike the heavy, greasy lubricants that have traditionally been used, this innovative lubricant does not contain any solids, and degrades rapidly to prevent build up on either the tracks or wheels, leaving behind little or no residue. The lubricant also will not freeze, thus making it highly effective even for operation in extremely low temperatures. Most importantly, it effectively reduces friction without contributing to an increase in the train's braking distance, significantly lessening fuel consumption and rail and track wear. Tranergy also devised a wheel and rail simulator, the LA4000TM, which acts as a lubrication and traction testing apparatus to measure the actual lateral force exerted by a wheel positioned at a specific angle and level of lubrication.

Commercialization

Preliminary testing of the TracGlide™ system was conducted by Norfolk Southern Railroad with further testing performed by the Association of American Railroads (AAR). A number of railroads in the United States and Canada, including CSX, have installed and tested the system on their locomotives. Argonne National Laboratory assisted this effort by conducting performance testing of the system's effects on lateral friction forces. Argonne also led the research on environmental issues associated with rail lubricant by-products.

Currently, Canadian National Railway has several TracGlideTM units in use, while both Norfolk Southern and CSX Transportation are using TracGlideTM units for coal train and short mining operations. The TracGlideTM system has been developed and perfected over a period of eleven years, both in the laboratory and on operating rail lines. These efforts have demonstrated that the ground-breaking TracGlideTM system has the potential to revolutionize the railroad industry by delivering unprecedented energy savings while significantly reducing rail/wheel replacement and maintenance costs.

Benefits

- Potential annual fuel savings with TracGlide TM system estimated at over \$400 million (AAR)
- Increases overall productivity by at least 5 percent by allowing increased speed, tonnage, or train length (AAR)
- Reduces rail and wheel maintenance and replacement costs by as much as 25 percent (AAR)



The fully computerized $TracGlide^{TM}$ system precisely applies lubricant to the tops of the rails.

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December 2002